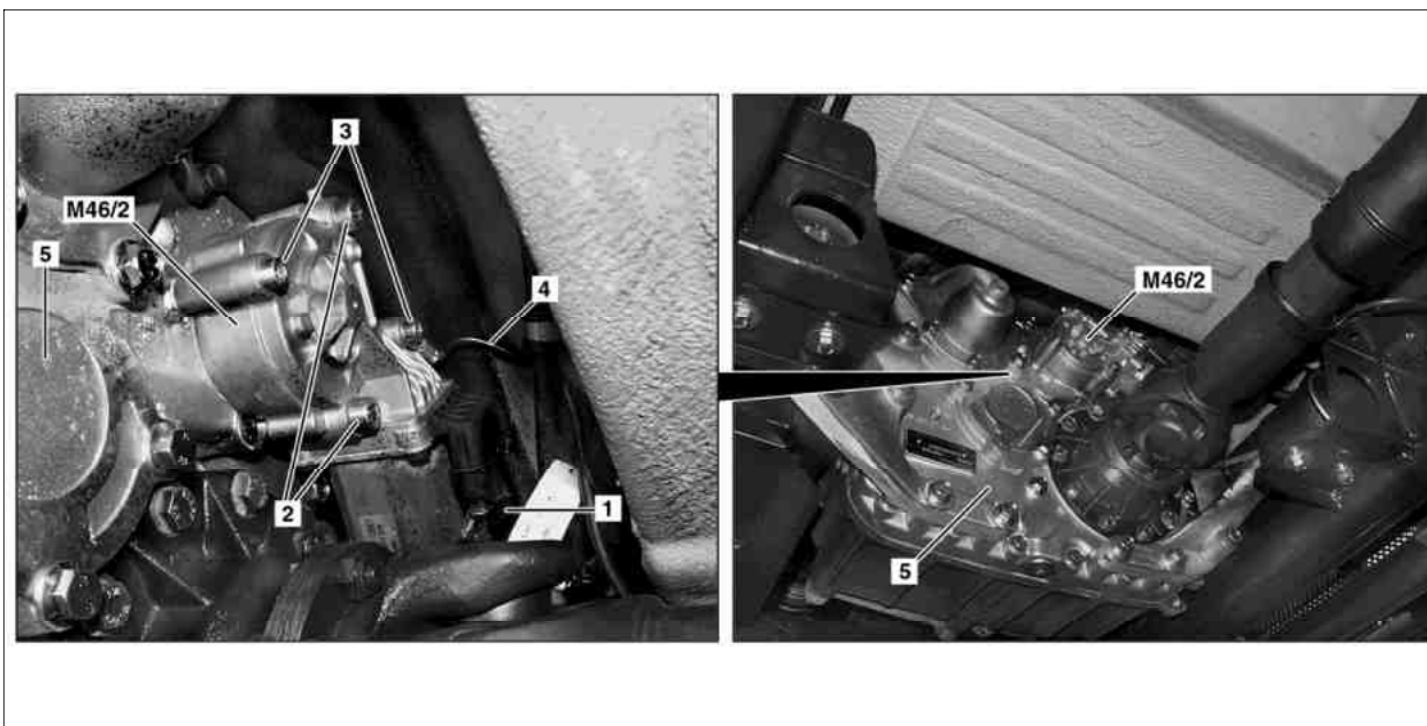


MODEL 461.302 /332 /342 /345, 463.243 /244 /245 /246 /247 /248 /249 /250 /254 /309 /322 /323 /332 /333 with TRANSFER CASE 750.654



P28.19-2009-09

1 Plug connection
2 Bolt

3 Bolt
4 Ground cable

5 Transfer Case
M46/2 Transfer case actuator motor

	Remove/Install		
1	Unplug connector (1) from transfer case actuator motor (M46/2)		
2	Unscrew bolts (2, 3) from transfer case actuator motor (M46/2)	Installation: Install ground cable (4) free of tension, observe tightening torque of bolts (2, 3).	*BA28.19-P-1001-01B
3	Extract the servo motor from the transfer case (5)		
4	Install in the reverse order		
5	Initialize the actuator motor	See STAR-DIAGNOSIS, control module adaptations.	

Transfer case electrical system

Number	Designation	Models 461.302/ 332/342/ 345	Model 463
BA28.19-P-1001-01B	Bolt, actuator motor to transfer case	M6 Nm 7	7
		M8 Nm 18	18